











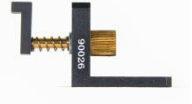







112PC VMM Fixture Instruction

NO	Product name	Reference image	Quantity	Functional description
90001	Elastic pressure plate		4 pc / set	Provide small pressure type tightening force for locking workpiece
90002	Short steel wire pressing plate		4 pc / set	Small clamping force is provided, which can effectively clamp plastic products and products with weak rigidity
90003	Long steel wire pressing plate		4 pc / set	Small clamping force is provided, which can effectively clamp plastic products and products with weak rigidity
90004	Short compression strut		8 pc / set	It is equipped with two kinds of support rods, long and short, which can be used flexibly according to the clamping height
90005	Long compression strut		3 pc / set	It is equipped with two kinds of support rods, long and short, which can be used flexibly according to the clamping height
90006	Spherical support		4 pc / set	Two parallel connections can be used to fix small shaft parts or as point support.
90007 90008 90019	Support rod (6mm diameter)		6 pc / 10mm 6 pc / 25mm 4 pc / 5mm	Through different combinations of height, the workpiece can be supported and positioned, and other parts of the fixture can also be provided with different supports
90009 90010 90011 90012	Support rod (9 mm diameter)		3 pc / 5mm 6 pc / 10mm 6 pc / 20mm 6 pc / 25mm	Through different combinations of height, the workpiece can be supported and positioned, and other parts of the fixture can also be provided with different supports
90013 90014	Support rod (12 mm diameter)		6 pc / 10mm 6 pc / 25mm	Through different combinations of height, the workpiece can be supported and positioned, and other parts of the fixture can also be provided with different supports

90015 90016 90017	Flat head support rod (height: 10 mm)		4 pc / W:6mm 4 pc / W:9mm 4pc/ W:12mm	Fix and support thin workpieces, save installation space to the greatest extent
90020	Male connector		2 pc / set	Connect the reversing joint and the expansion support base
90021	Bracket screw		4 pc / set	Fixing screws connecting the base plate and the elastic bracket
90022	L-shaped locating plate		1 pc / set	Provides two-way top back positioning for easy fixing of small disc and square parts
90023	Sliding connecting block		4 pc / set	With this part, it can be ensured to reach the fixed position that the mounting hole of the bottom plate cannot be involved, and it can be adjusted steplessly
90024	Reversing block		1 pc / set	The fixture assembly can be reversed and fixed after being connected
90025	Reversing block base		1 pc / set	Connect and fix the reversing block, and at the same time, it can be used as a sliding connecting plate
90026	Elastic support		1 pc / set	Provide elastic compression force, which can be selected when other fixation methods may cause impact
90028	Transparent adjustable slider		8 pc / set	With this part, it can be ensured to reach the fixed position that the mounting hole of the bottom plate cannot be involved, and it can be adjusted steplessly
M4	M4 * 10 screw		20 pc / set	Fixed

	Parts tray		1 pc / set	<p>The innovative fixture component tray is put into the packing box when it is not working, and is taken out and placed on the working platform as a whole when it is working, so that the work looks orderly and the product has a high grade, and the fixture component is not easy to be lost</p>
	112 suit boxes		1 pc / set	<p>The packing box can be placed with a firmware tray and a bottom plate, and the handle is made of aluminum alloy, which is beautiful, durable and has large bearing capacity</p>
	Image fixture base plate		1 set	<p>The metal M4 thread is installed in the base plate, the components are fixed, and an L-shaped magnetic quick installation angle is also provided</p> <p>Specification: (unit: mm)</p> <p>300 * 200 / 400 * 300 / 500 * 400 / 600 * 500 and other customized sizes</p>